Comparative assessing for radiological, chemical, and physical exposures at the French uranium conversion plant: Is uranium the only stressor?

Guseva Canu Irina 1 , Paquet François 2 , Goldberg Marcel 3 , Auriol Bernard 4 , Bérard Philippe 5 , Collomb Philippe 4 , David Jean-Claude 6 , Molina Gilbert 6 , Perez Partice 6 , Tirmarche Margot 1

Abstract

This study presents the pattern of exposure to uranium and other occupational pollutants known to be potentially carcinogenic, mutagenic or toxic and used at the main uranium conversion plant in France. For different uranium compounds specified according to their solubility and purity, and 16 other categories of pollutants: chemicals, fibres, vapours, dust, and heat a time- and plant-specific job exposure matrix (JEM) was created covering the period 1960 – 2006. For 73 generic jobs and for each pollutant the amount and frequency of exposure were assessed on a four-level scale by different time periods. The JEM shows 73% sensitivity and 83% specificity. Although exposure assessment was semi quantitative, the JEM allows computing of individual cumulative exposure score for each pollutant across time. Despite the predominant natural uranium compounds exposure, the amount of exposure to other pollutants such as TCE and other chlorinated products, asbestos, and fibers, is important at the plant. Numerous correlations detected between uranium compounds exposure and exposure to chemicals warrants improving biological monitoring of exposed workers and accounting for associated exposures in epidemiological studies. Results of this study will be used for further investigation of association between exposure and mortality among uranium conversion workers cohort.

MESH Keywords Air Pollutants, Occupational; analysis; Air Pollutants, Radioactive; analysis; Asbestos; analysis; Environmental Monitoring; methods; France; Humans; Occupational Exposure; analysis; Reproducibility of Results; Time Factors; Trichloroethylene; analysis; Uranium; adverse effects

Introduction

Uranium is known for its chemical and radiological toxicity after acute exposure. But there is little evidence on the adverse health effects and particularly on the carcinogenic potential of protracted uranium exposure. Cohort studies of workers in the nuclear industry stand out from all other epidemiological studies carried out at the work place owing to the accuracy of the available exposure data. However, these data are often restricted to external radiation exposure (X- and gamma rays, beta particles or neutrons) for which external dosimetry became systematic for potentially exposed workers as of the early 1950s. Through this monitoring, epidemiologists can use personal irradiation data to determine the risks of occurrence of cancer or non-tumorous pathologies as a function of total received dose during professional life (Cardis et al., 2007; Cardis et al., 2005; Guseva Canu et al., 2008c; Rogel et al., 2005; Telle-Lamberton et al., 2004; Telle-Lamberton et al., 2007). Workers are, however, exposed not only to radiation, but also to other types of pollutant such as chemicals, particle pollutants or asbestos, most of which are carcinogenic. This simultaneous presence of several types of exposure has been described in uranium workers (Guseva Canu et al., 2008a) and is probably significant in many fuel cycle facilities.

With the exception of radiation, direct monitoring of such exposure began relatively recently, as it responds to fresh knowledge in toxicology and to new regulations that also came into effect only very recently (EC, 1998, EC 2004). It can therefore be assumed that exposure to these factors was greater in the past than now and that new tools, encompassing all types of exposure, whether nuclear, physical or chemical, are required to estimate the risk of cancer and non-tumorous pathologies in workers in the nuclear industry.

Medical records are the main instrument used for monitoring nuclear workers. They include a job description giving details of all types of exposure concerned. Usually, however, different types of exposure are only monitored and documented in medical records in strict accordance with regulatory requirements, while radiotoxicological and whole-body monitoring data on workers only concern exposure to ionising radiation. Furthermore, it is difficult to use these data in epidemiological studies because the medical records of workers in the nuclear industry in France are not computerised and access to them is restricted. Lastly, it is not always feasible to consult medical records for cohort studies as some cohorts may be made up of several thousands of individuals.

 $^{^{}I}$ IRSN, Laboratoire d'épidémiologie Institut de radioprotection et sûreté nucléaire , BP 17 92262 Fontenay-aux-roses,FR

² Laboratoire de radiotoxicologie Institut de radioprotection et sûreté nucléaire, BP 38, 26701 Pierrelatte,FR

³ Santé publique et épidémiologie des déterminants professionnels et sociaux de la santé INSERM : U687, IFR69, Université Paris Sud - Paris XI, Université de Versailles-Saint Quentin en Yvelines, Hôpital Paul Brousse 16, av Paul Vaillant Couturier 94807 VILLEJUIF,FR

⁴ Service Santé au Travail AREVA NC, Etablissement Piereelatte, BP1, 26701 Pierrelatte,FR

⁵ LCU, Laboratoire des Combustibles Uranium CEA : DEN/DEC/SPUA/LCU, FR

⁶ Service de sécurité au travail AREVA NC, Etablissement de Pierrelatte, BP 1, 26701 Pierrelatte Cedex,FR

^{*} Correspondence should be adressed to: Marcel Goldberg <marcel.goldberg@inserm.fr>

Some tools have been developed to overcome these difficulties and some of them take into account some forms of radiation exposure (Boice et al., 2006; Carpenter et al., 1987; Carpenter et al., 1988; Eheman et al., 1999; Krishnadasan et al., 2007, 2008; Ritz, 1999; Ritz et al., 2000; Ritz et al., 2006; Rooney et al., 1993; Ruttenber et al., 2001a; Ruttenber et al., 2001b; Wing et al., 1993). One such tool is the Job Exposure Matrix (JEM), which is based on a definition of jobs and the related forms of exposure and includes an assessment of exposure levels (Goldberg et al., 1993; Hoar, 1983). The JEM has sometimes been used in the nuclear field and has provided initial data on some groups of workers (Boice et al., 2006; Carpenter et al., 1988; Eheman et al., 1999; Henn et al., 2007; Krishnadasan et al., 2007, 2008; Ritz, 1999; Ritz et al., 2000; Ritz et al., 1999; Rooney et al., 1993; Ruttenber et al., 2001a; Ruttenber et al., 2001b; Wing et al., 1993). Publications, however, rarely develop information on how these matrices are built or on exposure results, even though such information is crucial for a clear understanding of the environment under study or for a correct interpretation of analysis results. Analysis of the literature (Boice et al., 2006; Carpenter et al., 1988; Eheman et al., 1999; Henn et al., 2007; Krishnadasan et al., 2007, 2008; Ritz, 1999; Ritz et al., 2000; Ritz et al., 1999; Rooney et al., 1993; Ruttenber et al., 2001a; Ruttenber et al., 2001b; Wing et al., 1993) (see summary in Table 1) shows that there are only a few matrices – limited to the description of two or three types of exposure – that are relatively well described and that provide more precise exposure indicators based on measurement data or allow an estimation of cumulated exposure. These are not exhaustive, however, and exclude other types of exposure also found in the workers' occupational environment.

The objective of this study is to investigate exhaustively the exposure to different occupational pollutants at the main uranium conversion plant in France.

Material and methods

The AREVA NC uranium conversion plant in Pierrelatte

The AREVA NC plant in Pierrelatte is located in the south-east of France. It occupies a nuclear production site originally created by the CEA (the French atomic energy commission) in 1960, with a view to building a uranium isotope separation facility for making weapons-grade uranium. The Compagnie Générate des Matiéres Atomiques (COGEMA, which became AREVA NC in May 2006) has been enriching and converting uranium for industrial use since 1976. It is made up of several production facilities, support and maintenance facilities and storage areas. Each facility consists of one or more units and carries out an independent and specific uranium processing activity. Figure 1 shows how various successive activities have been carried out on the site over the years.

Specific Job Exposure Matrix (JEM) elaboration

The overall procedure is described in figure 2. Exposure to uranium-bearing and other chemical compounds used on the site was assessed retrospectively, applying a special JEM methodology recently developed for the French nuclear industry (Guseva Canu et al., 2008b). As part of this method, experts in the site's past and present activities define jobs and types of exposure, while certain workers who have performed the different jobs assess exposure levels. For elaborating the AREVA NC Pierrelatte JEM we invited 13 experts coming from different scientific areas. This variety of specialists ensured that all the jobs at the facility and the related exposure factors were covered, while taking into consideration changes affecting the company, technological processes used, past and present working conditions and the work organisation for each of the plant's facilities.

Definition of types of exposure

Three types of exposure were considered: exposure to uranium-bearing compounds that emit alpha particles and are responsible for internal irradiation, exposure to chemicals classified as carcinogenic, mutagenic and toxic to reproduction (EC, 2004) used on the site (regardless of period) and exposure to physical factors considered relevant for the study of cancers of organs that are particularly sensitive to uranium.

Definition of jobs

Jobs that are characterised by an equivalent exposure level over a period were subdivided into "job-period" pairs. Jobs were identified using a company list of job titles. Each job title groups together employees performing the same activities on identical position in the department or facility. This list was completed with the job titles of shut-down facilities, then simplified by grouping together certain job titles with the same exposure characteristics (e.g. the "Administrative employee with no dosimetric film"). For each job, the calendar periods where exposure was stable were determined. The purpose here was to incorporate a time dimension into the matrix by taking into account changes in strategy, processes, techniques, raw materials and/or products used, as well as the administrative or ergonomic reorganisation of jobs.

Assessment of exposure

Exposure was assessed with the help of active and retired employees of the uranium conversion plant. Hygienists designated active employees to ensure that the various facilities and activities were each represented by at least three workers. Retired employees were

selected from the company retiree records. Respondents' answers were voluntary and anonymous. Information was gathered from respondents using a standardised questionnaire. Each respondent was asked to assess only job-period pairs with which he was personally familiar. Exposure was assessed on the basis of a semi-quantitative estimation of two exposure indicators for each job-period pair: frequency of exposure to a product and the quantity of product that the worker handled. A four-level scale was used to estimate exposure frequency (0=never, 1=rarely, 2=occasionally and 3=frequently) and the quantity of product that the worker was handling at the time of exposure (0=none, 1=negligible, 2=moderate and 3=significant). The final "frequency and quantity" scores were determined according to statistical criteria (Guseva Canu et al., 2008b). The purpose of the first statistical examination of the scores was to identify any "divergent" respondents whose opinion differed from that of the majority of the group concerning a position occupied for a certain period of time and who gave "extreme" scores for a whole series of exposure agents. The scores given by such respondents were eliminated. The second statistical examination was aimed at eliminating distributions that did not lead to an acceptable final score. These included distributions with a standard deviation of at least 1.5, reflecting too wide a range of opinions, and bi- or multimodal distributions, pointing to the existence of two or more groups of diverging opinion. All the other distributions were accepted and the final scores selected were the arithmetical means rounded up or down to the nearest whole number. The experts examined the distributions of rejected scores during the arbitration session and reached a consensus on a final pass score for each job-period pair.

Validation

In order to validate the JEM, the experts within the facility examined all the results in light of the changes in each job over time and in relation to all the different jobs. An expert from outside AREVA NC compared the results with exposure data in other comparable nuclear facilities. In addition, exposure results from the matrix were compared for validation purposes with results found in the medical records of a random representative sample of workers (1% of the worker population). These records contain job/exposure agent sheets that describe exposure factors known for their toxic effects that are subject to monitoring regulations. They do not, however, include quantitative data on forms of exposure other than irradiation and validation only focuses on a qualitative aspect, identifying exposure factors common to the JEM and job/exposure agent descriptions. A dichotomous variable (exposed/unexposed) was used for all periods and all exposure factors studied to guarantee a uniform comparison of JEM exposure results with medical file results. The Kappa (k) coefficient of agreement was calculated using Fleiss' formula (Fleiss, 1981). Kappa values were interpreted according to the criteria defined by Landis and Koch (Landis et al., 1977). Values greater than 0.80 represent very good agreement beyond chance, values between 0.60 and 0.80 represent good agreement, values between 0.40 and 0.60 represent moderate agreement, values between 0.20 and 0.40 represent fair agreement and values below 0.20 represent poor agreement. Furthermore, conventional indicators such as sensitivity and specificity were calculated (Last, 1995) to allow overall appraisal of JEM validity.

Estimation of cumulated exposure and co-exposure

The following equation was used to calculate the individual cumulated exposure score for each type of exposure across all jobs of worker's career at the AREVA NC Pierrelatte plant.

$$E_A = \sum_{j=1}^{73} \sum_{p_j} F_{Ajp} \times Q_{Ajp} \times D_{jp}$$

Where $\boldsymbol{E}_{\boldsymbol{A}}$ represents the individual cumulated exposure to an exposure agent A.

For the job j (j = 1 to 73) during the period of stable exposure p_j , F_{Ajp} represents the frequency of exposure to the agent A, Q_{jp} is the quantity of product that the worker handled during exposure to the agent A and D_{jp} is the duration (in years) of the employment in the job-period jp.

The existence of co-exposures and possible correlations between exposure to uranium-bearing compounds and other types of exposure was examined using Spearman's rho correlation coefficient (Spearman, 1904), using Bonferroni adjustment for multiple comparisons. Cohen's criteria (Cohen, 1988) were used for interpreting correlation results.

Results

JEM structure

All the exposure agents are shown in Table 2. Radiological exposure through internal contamination has been broken down into several factors based on two criteria: 1) the purity of uranium, to make a distinction between compounds derived from natural uranium (NU) and those derived from reprocessed uranium (RPU), which contain traces of fission products, and 2) transferability of uranium particles to biological tissue (fast (f), moderate (m) and slow (s)) (ICRP, 1994) after intake. The last characteristic depends on the physical-chemical form of the uranium-bearing compounds (Ansoborlo et al., 2002; Chazel et al., 2001). Heat was considered among associated forms of exposure, even though it is not classified as carcinogenic, mutagenic or toxic to reproduction. It can have a synergistic

effect on internal contamination by uranium, for it increases respiratory ventilation and the permeability of the body's biological tissue and alters the deposition of uranium particles taken in via the respiratory tract (ICRP, 1994).

Job-period pairs correspond to job exposure matrix rows

For each facility, jobs were distinguished for workers and operators in manufacturing and operating jobs, uranium handlers, mechanical maintenance technicians, electrical maintenance technicians, electronic maintenance technicians, supervisors, physical-chemical analysts and so on. Additional distinction of jobs according to working hours was performed to discriminate jobs with fixed working hours and jobs with work in shift (i.e. eight hour shift). In total, seventy-three jobs were distinguished. These jobs were then divided into 232 job-period pairs where exposure was assumed as stable. This distinction was performed on the basis of knowledge of technical and strategic changes in the activity of each facility (see Figure 1). Most jobs (59%, i.e. 43 jobs from 73) were divided into four operational periods of 11.5 years in average and median duration of 10 years. Between 1960 and 2006, 22 jobs (30%) – concerned with uranium industrial chemistry for the most part – were operational for two periods after they were started in 1982 or 1984. Four jobs, i.e. 5.5 %, went through three operational periods until the gaseous diffusion plant was decommissioned in 1996, while four more recently created jobs were not divided into any particular operational period.

Assessment results

In all, 353 workers took part in the assessment of job-period pairs: 182 active workers out of the 182 contacted and 171 retired workers out of the 550 contacted. This distribution matches the distribution of the plant's pay roll and accounts for more than 10% of the AREVA NC Pierrelatte cohort. The 232 job-period pairs were analysed in terms of exposure to the products defined above. A frequency and quantity of exposure scores were obtained from each analysis. A summary of the scores given by the respondents and a description of the respondents' characteristics can be found elsewhere (Guseva Canu et al., 2008b). The scores underwent statistical processing, following which 96% were accepted. Following the experts' score arbitration session, 230 frequency and 229 quantity scores that had been rejected following statistical processing were accepted.

The JEM consists of a total of 10,296 cells showing final scores in terms of quantity and frequency of exposure to the 22 exposure agents for each of the 232 job-period pairs occupied between 1960 and 2006. The experts reached a consensus for all scores.

Validation results

Expert examination of assessment results showed the JEM to be satisfactory in terms of internal and external consistency. It was found to be a true reflection of actual known exposure levels at different periods of the plant's history and, more generally, throughout the uranium industry. For instance, the JEM shows that since 1982 mechanic maintenance, container maintenance, and dismantling-decontamination technicians at the industrial chemistry division was potentially exposed to slowly soluble reprocessed uranium (RPUs) compounds such as uranium oxide. During the period 1982–1992 this exposure occurred occasionally (frequency=2) when moderate quantity (quantity=2) of uranium dioxide were handled. In nineteen's the frequency of exposure remained stable when the quantity of handled RPUs compounds increased (frequency=3) reflecting an increase in division's activity. Similarly, no exposure to RPUs was observed before 1980 among chemical laboratory workers. For the period 1986–1996 we observed higher RPUs exposure level among physical-chemical analysts involved in R&D activities (frequency=3, quantity=1) then exposure level observed among physical-chemical analysts involved in routine lab analyses (frequency=1, quantity=1).

The comparison of matrix exposure data with data from the workers' medical files used as a reference provided further validation, the results of which are shown in Table 3. For the purposes of comparison, agreement between the two data sources was estimated by actual observation and the Kappa coefficient. The Kappa values were interpreted according to (Landis et al., 1977). As far as exposure to uranium-bearing products is concerned, matrix data show very good agreement (Kappa=0.83) with medical file data. There is less agreement for exposure to chemicals. Agreement is poor (Kappa=0.09) in the case of exposure to asbestos. Sensitivity and specificity values observed are close to 1, indicating good matrix performance.

Exposure results

The descriptive statistics of individual cumulative exposure for each category of exposure agent are summarised in Table 2 and Figure 3. Many jobs concentrate several exposure factors at the same time. Table 4 shows the jobs with the greatest exposure, showing only those jobs that have accumulated the highest exposure levels to more than three categories of exposure agent. The study of these cases of co-exposure reveals many correlations between exposure to uranium-bearing compounds and other types of exposure. Table 5 reveals a highly significant (p<0.0001) positive correlation between exposure to NUf compounds and exposure to heat. This reflects industrial reality and confirms the hypothesis that the two types of exposure behave synergistically. Other strong correlations can be seen for exposure to NUf and NUm compounds, in particular with the exposure to trichloroethylene, fluorinated and nitrated products and solvents. Correlations between exposure to uranium-bearing compounds derived from reprocessing uranium (RPU) and NUm compounds and exposure to refractory ceramic fibres are also significant. Chlorinated and fluorinated products are high on the list of chemicals. There is a

strong mutual correlation between both these types of exposure. Exposure to chromates is the least common among exposure agents as a whole as well as among fibres, particles, vapours and fumes. Exposure to chromates concerns three jobs, all at the physical-chemical analysis laboratory. Asbestos, glass wool and rock wool are characteristically found in around 50% of jobs. Asbestos exposure correlates with exposure to TCE and other chlorinated products, whereas exposure to glass wool and rock wool correlates with exposure to solvents and welding fumes (data not shown).

Discussion

Validity of study

In order to estimate exposure to uranium-bearing products and other types of product used at the AREVANC Pierrelatte plant between 1960 and 2006, a period- and site-specific JEM was created. In this matrix, exposure to chemical products or particles, such as metal dust or fibres, was estimated with the same degree of accuracy as exposure to uranium, the chief exposure agent. The JEM method has been widely discussed already (Goldberg et al., 1993; Guseva Canu et al., 2008b; Hoar, 1983; T. Kauppinen et al., 1998; T.P. Kauppinen, 1994). Compared with other studies that have developed JEMs for nuclear workers (Boice et al., 2006; Carpenter et al., 1987; Carpenter et al., 1988; Eheman et al., 1999; Henn et al., 2007; Krishnadasan et al., 2007,, 2008; Ritz, 1999; Ritz et al., 2000; Ritz et al., 1999; Rooney et al., 1993; Ruttenber et al., 2001a; Ruttenber et al., 2001b; Wing et al., 1993) (Table 1), this study drew largely on the opinions of a multidisciplinary expert committee and an exposure assessment based on workers' knowledge. Any bias related to self-declaration was controlled through the participation of 353 respondents and expert validation of final scores. The use of a standardised questionnaire for data collection limited any respondent-related bias. Lastly, information was statistically processed to reduce the subjectivity of the respondents' answers and obtain a group statistical response. A large number of jobs was discriminated (73 jobs + "Administrative employee with no dosimetric film" job, considered as not exposed). These jobs were defined on the basis of functions or tasks carried out by the employees as part of their work and at each facility. This discrimination improves the accuracy of the JEM and increases its specificity (Benke et al., 2000; T. Kauppinen et al., 1998) to take into account all the exposure characteristics specific to the various jobs.

Exhaustive nature of the JEM

In addition to uranium-bearing compounds, the exposure agents studied include all chemicals classified as carcinogenic, mutagenic or toxic to reproduction (EC, 2004), as well as physical factors considered relevant to the study. Our list contains 22 different categories of exposure agents, most of which are commonly used at other nuclear facilities (Table 1). A number of other products, such as cadmium (Rooney et al., 1993), beryllium (Boice et al., 2006; Carpenter et al., 1987; Carpenter et al., 1988; Rooney et al., 1993; Ruttenber et al., 2001a; Ruttenber et al., 2001b; Wing et al., 1993), nickel (Carpenter et al., 1987; Carpenter et al., 1988; Ruttenber et al., 2001a; Ruttenber et al., 2001b), zinc (Rooney et al., 1993), cutting oils (Carpenter et al., 1988; Krishnadasan et al., 2007; Ritz, 1999) and formaldehyde (Ruttenber et al., 2001a; Ruttenber et al., 2001b), which have been described as exposure agents in workers in the nuclear sector, were excluded from our JEM, either because they were never used at the plant or because their use entailed no risk of exposure. Cadmium, for example, which is classified as a category 2 carcinogen in its powder form (EC, 2004), is found on the Pierrelatte site as stainless-steel covered plates in annular tanks used as a neutron moderator for uranium waste. In its bulk form, cadmium presents no risk of exposure through inhalation of fumes or dust. It is never in contact with acids and therefore never gives off any toxic gases.

Exposure results at the Pierrelatte plant: strong points and limits

Despite its semi-quantitative basis the JEM allows computing of individual cumulative exposure score for each pollutant across time. It is suitable for chronic exposure to low doses of products but does not take into account cases of accidental exposure. These are listed in the archives for direct consultation and analysis.

Validation results showed that the exposure coding by the JEM seems to be a good reflection of known types of exposure over the plant's various periods of activity. That is especially true for exposure to uranium-bearing compounds, as confirmed by the results of a comparison to check agreement between JEM data and medical record data. Medical surveillance is strictly regulated for the chemo-and/or radiotoxic effects of these known products. The toxic effects of asbestos, rock and glass wools and certain chemicals, however, have long been overlooked and exposure to these products was not subject to regular surveillance by occupational medicine specialists. The first inventory of asbestos in the plant, for example, only dates back to 1997. These products are scored less systematically in job and exposure agent sheets, which probably explains the agreement between results. For this reason, medical files do not represent a sufficient source of data for estimating low-level protracted exposure to chemicals and to physical exposure agents in worker cohorts with multiple exposures. The JEM provides more accurate and comprehensive information than the plant's personnel medical records.

The exhaustive nature of the JEM highlights the relative significance of exposure to various agents (Figure 3). It was thus confirmed that the main type of exposure at the plant is to uranium-bearing compounds, derived mostly from soluble natural uranium. The subdivision of uranium-bearing compounds according to their solubility is an important factor, for it governs the distribution of uranium in the body and its toxic effects. It is through this degree of precision that the JEM reveals that workers involved in processing soluble compounds are co-exposed to heat. This shows that heat must be considered as a synergistic factor in contamination by soluble uranium

and should be included as such in analyses. To the best of our knowledge, no previous study has ever taken this factor into account in estimating the risk of exposure to uranium and its effects. The same is true for exposure to mercury vapours, ceramic fibers, and fluorinated products, which are the chemicals with the strongest correlation with exposure to medium-soluble uranium-bearing compounds.

It is difficult to compare these results with those of other, similar studies because few studies give any exposure results. The rare studies that have developed their exposure results in the nuclear sector are those using measurement data (Eheman et al., 1999; Krishnadasan et al., 2007; Ruttenber et al., 2001b). In addition, exposure results can only be compared if the industrial processes used are comparable. The Pierrelatte plant is the only plant that produces and markets recycled chemicals. Some of its processes, however, may be common to other plants in France and abroad and could be compared with them. For example, in order to describe exposure to the ten chemicals associated with exposure to ionising radiation, Ruttenber et al. (Ruttenber et al., 2001b) used the average annual exposure values available for similar processes to those used at the Rocky Flats plant. It is nonetheless regrettable that the authors neither quote these processes nor specify the source of instrument measurement data they use.

The lack of usable instrument measurement data was a major obstacle of this study. Routine job monitoring carried out at the plant does not provide reliable quantitative information, as its purpose is to ensure that workers remain within radiation protection limits and trigger an alarm if the limits are overrun. The values of uranium concentration measurements obtained from air samplers alone are not sufficient to quantify the intake of particles and their use is not recommended (Britcher et al., 1994). The results of filter analyses carried out when the maximum permissible concentration was exceeded and in response to alarms are not available for the period in question. Studies of certain workstations carried out between 1995 and 1997 (Ansoborlo et al., 2002) present concentration results according to the different uranium compounds found at the place of work, together with particle grain size, elemental composition, specific activity and solubility, which are crucial parameters for the estimation of the dose delivered to the body in the event of intake (Ansoborlo et al., 2002; Ansoborlo et al., 1998; Chazel et al., 2001). The results of workstations studies, however, cannot be used to quantify exposure in the matrix. Firstly, these studies are very irregular and only target a particular facility at a given time. Secondly, they provide no indication as to exposure prior to 1995 or since 1997. The new regulatory framework of the REACH (Registration, Evaluation, Authorisation, and Restriction of Chemicals) directive (EC, 2006) provides for generalised use of quantitative measurements of exposure to chemicals, particularly in industry. It promotes the sharing of information among industrial firms with common worker exposure scenarios (Marquart et al., 2007). This would eventually make it possible to enrich the JEM with quantitative exposure estimators obtained from measurement data comparable to other plants in the nuclear sector.

Conclusion and perspectives

Despite the predominant natural uranium compounds exposure, the amount of exposure to other pollutants, such as TCE and asbestos, known as carcinogenic, mutagenic or toxic is important at the plant. Numerous correlations detected between uranium compounds exposure and exposure to chemicals warrants improving workstation monitoring at the plant and biological monitoring of exposed workers. Moreover, these results demonstrate the need to take into account associated exposures in epidemiological studies, especially where carcinogenic effects of protracted uranium exposure are addressed. Results of this study will be applied to further investigation of association between exposure and mortality among uranium conversion workers in France.

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Figure 1Development of main industrial activities at the AREVA NC Pierrelatte plant from 1960 through 2006

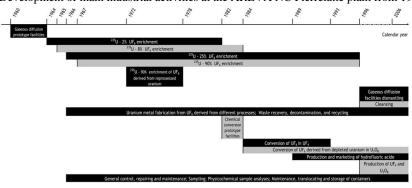


Figure 2 Flow diagram of the retrospective individual exposure assessment process at the AREVA NC Pierrelatte plant (1960–2006).

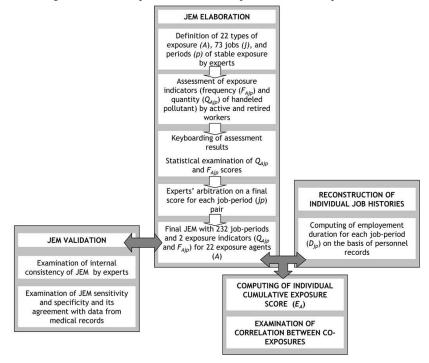
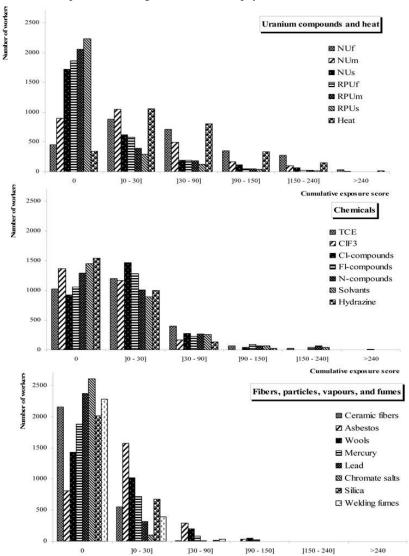


Figure 3
Cumulative exposure to radilogical, chemical and physical stressors of the AREVA NC Pierrelatte workers (N=2709)



ulative exposure score

Table 1Short review of studies assessing occupational exposure among nuclear workers by using job-exposure matrix approach

	Industry				Purpose, study design and main			
Country	Period	Exposure	Exposure estimator	Exposure assessment method	results	Reviewer's comments		
	et All involvin 19 radiation exposure196 –80	g External radiation dose		se,		duals No assessment of internal radiation ation exposure pased		
Krishnadasa et al., 200 USA	an Rocket or engine an nuclear power testin facility 1950 90	d PHA, mineral oils	chemical=intensity		n occupational exposure chemicals in the Ne	to familial history of prostate cancer, ested occupational physical activity intensity. ostate Study with etiological issue		
Krishnadasa et al., 200 USA		d activity	physical activity based	eld	y occupational physical activi the Nested Case-Control stud- prostate cancer incidence No dose-response relation	ty in history of prostate cancer, available for dy of a limited number of subjects. Job titles used as an entry to JEM despite aship, discrepancies in physical activity level mong results among radiation and aerospace		
Boice et al 2006 USA	engine testin	g chemicals as surrogate for	r possible and like	ent	h engines testing workers. Nonsignificant relation	crude JEM. nship Comprehensive review of TCE and uncer. hydrazine use at the facility. test		
Ritz et al ^{1999a} USA	· /			ent		ty. reference instead of unexposed for workers.		
	et UK Atomi Energy X Authority	metals: Be, Br, Cd, Pb, Hg Zn; 3 types of chemicals aromatic, halogenated other organic compounds	g, Level of exposure (not is: possible, probable b l, relatively low, probab is; but relatively high).	s - Review of worker's exposure history, year, place me, and type of work. 125 work areas classified by the health physicists or experienced staff in 7 wordle environments: Reactor, reactor maintenance, fur examination after irradiation, fuel fabrication of decontamination and was disposal and laundry, fur all reprocessing. Records of internal contamination	y cancer among UKAEA works k Dose-response relationship I radionuclides exposure. I, significant findings according	ers. exposure results with No		
Carpenter 6	et Y-12 an	d 26 chemicals or chemical		Subjective evaluation by industrial hygienist of jo	b	No cumulative exposure assessment.		

USA 79 Carbon dusts, welding	Th, Rank of potential title/department combination with accounting and exposure to each chemical time period, review of industrial processes, on-sls, (0-no, 1-low, 2-moderate, visits, interview with people, urinalysis and 3-high potential for monitoring data. exposure). Exposure duration= duration of employment in job titles with rank 2 or 3	site CNS cancer. Analyses according levels. No reference on exposure
Wing et al., ORNL 1943-Be, Hg, Pb 1993 USA	15 Job categories based Employment records: Job title, departme on potential for similar payment status and monitoring status for Be, I occupational environment Pb exposure and activities. Time spent in job category	Hg, selection and confounding factors on dose-risk estimators in previous cohort study of solid cancer and leukaemia. No significant changes on dose-risk estimates except Hg
Ritz, 1999b Fernald TCE, kerosene and cutti USA FFMPC 1951 oils -90		an Cohort study of chemical Good description of highly exposed cal exposure effects on cancer jobs, jobs with concomitant exposure, 52-mortality with accounting for cutting oils composition and definition radiation exposure for specific discussed. cancer sites.
Ritz at al., Rocketdyne Internal lung dose 2000 USA Asbestos Hydrazine	Exposure level (0 to 3)? Job titles, employment periods, and job location defined on job titles, used as proxy measures for chemical exposures Internal and external radiation dose	ons Cohort study of internal radiation Results adjusted for chemical exposure exposure effect on mortality from are not shown. specific cancer sites. Doseresponse relationship with internal radiation exposure.
	E, Time-weighted average Published estimates. le, (max/min) annual air For Be, data from a 100s personnel air samplers. le, exposure Estimates for concentration in breathing zone workers, adjusted for respirator use	Improving estimates of exposure Validation of Be exposure estimators. for epidemiological studies of Results in % and Nb of workers of plutonium workers exposed to each agent.
al. 2001b Nuclear PCE, formaldehyd	E, Time-weighted average Published estimates for similar production procelle, (max/min) daily air Hours worked paid/year from employer's roster. le, concentration. Cumulative exposure for period of interest=Av. concentration × Nb hours worked	ess. To develop a JEM for No reference of published estimates of epidemiological studies and for exposure levels. determination of eligibility for a No detail on final nb of job groups, on medical screening program for mostly exposed jobs, on 10/20 selected highly exposed former workers chemicals. Solid estimators allowing accounting for uncertainties. Reporting of exposures according to LOEL
	nic Individual cumulative Task-dependent weighting factors determined in potential exposure indices industrial hygienists (IH) through jobs review a (PEIs)=Nb of days with interviews with workers. Time-dependent task- and time-dependent weighting factors determined through combination × task- and monitoring results. time-dependent weighting factors	ent laboratory workers established on the basis of exposure

Table 2
Summary of exposure agents evaluated in the job exposure matrix and exposure characteristics of the AREVA NC Pierrelatte plant workers (N=2709)

Exposure agents	Detail	Exposed workers n(%)	Individual cumulative exposure score in exposed workers Mean ± SD (Median)
1 -Natural U compounds f*	$UF_6, UF_4, UO_2(NO_3)_2, (UO_4, nH_2O)$	2253 (83.23)	67.49 ± 65.32 (44.50)
2-Natural U compounds m*	$(U_2O_7)(NH_4)_2, U_3O_8, UO_2F_2, UO_3$	1815(67.05)	42.93 ± 51.01 (23.21)
3-Natural U compounds s	UO_2	992 (36.65)	42.22 ± 40.52 (16.40)
4-Reprocessed U compounds f	UF_6 , UF_4 , $UO_2(NO_3)_2$, $(UO_4$, $nH_2O)$	851 (31.44)	31.89 ± 40.52 (16.27)
5-Reprocessed U compounds m*	$(U_2O_7)(NH_4)_2, U_3O_8, UO_2F_2, UO_3$	656 (24.23)	36.62 ± 43.32 (20.53)
6-Reprocessed U compounds s*	UO_2	475 (17.55)	35.40 ± 43.76 (17.95)
7-Chlorinated agents	Perchloroethylene, tetrachloroethene, trichloroethene, dichloromethane, polychlorinated biphenyls (PCBs), carbon tetrachloride	d 1784 (65.90)	18.49 ± 21.72 (13.37)
8-Fluoride agents	Fluorhydric acid, tungsten hexafluoride, fluorine, potassium fluoride	1652 (61.03)	28.47 ± 42.39 (13.37)
9-Nitrogenous agents	Ammonia, ammonia anhydride, nitrogen acid, nitrous vapours	1415 (47.80)	$31.55 \pm 45.60 (12.04)$
10- Solvents containing aromatic hydrocarbons	c Benzene, toluene, xylene, styrene	1255 (46.36)	30.41 ± 39.90 (15.26)
11 -Welding fumes	Fumes and metal dusts	425 (15.70)	12.07 ± 14.57 (7.78)
12- Vitreous fibres and rock wool	Rock, slag, and glass wools	1280 (47.28)	$21.05 \pm 26.05 (10.21)$
13-Asbestos	Asbestos fireproofing, insulation and braids	1894 (69.97)	19.28 ± 18.73 (15.94)
14-Refractive ceramic fibres		555 (20.50)	$9.98 \pm 7.93 (8.56)$
15-Chromate	Potassium dichromate and chromium trioxide	102 (3.77)	7.56 ± 6.18 (6.42)
16- Chlorine trifluoride		1341 (49.54)	$14.94 \pm 15.35 (10.04)$
17-Trichloroethylene (TCE)		1685 (62.25)	27.27 ± 33.57 (15.25)
18-Lead	Paints, plates and dust	331 (12.23)	$8.49 \pm 8.32 (6.46)$
19-Mercury	Vapours	827 (30.55)	$16.46 \pm 23.19 (8.96)$
20-Silica	Silica gel, silica grains	695 (25.67)	8.71 ± 8.06 (6.73)
21-Hydrazine and other fuels	Hydrazine, domestic fuel, gas-oils, four-star fuel, petroleum	1164(42.99)	16.18 ± 19.89 (10.29)
22-Heat	Temperature at the workstation > 30°C	2361 (87.22)	54.63 ± 53.71 (34.47)
	•		

^{*} Uranium compounds were classified in terms of absorption types (f-fast, m-moderate or s-slow) according to the Human Respiratory Tract Model described in ICRP Publication 66 (32)

Table 3 AREVA NC Pierrelatte job exposure matrix validity characteristics compared to AREVA NC Pierrelatte workers' medical records used as reference

Exposure category	Observed agreement	Kappa coefficient	Sensitivity	Specificity
Uranium compounds derived from NU*	0.85	0.66	0.81	0.96
Uranium compounds derived from RPU**	0.92	0.83	0.82	0.98
Asbestos	0.61	0.09	1.00	0.60
Vitreous fibres and wools	0.74	0.27	0.50	0.80
Chlorinated agents	0.71	0.42	0.77	0.67
Fluoride agents	0.58	0.15	0.57	0.60
Nitrogenous agents	0.68	0.36	0.59	0.79
Total	0.78	0.56	0.72	0.83

^{*} Natural uranium

** Reprocessed uranium

Table 4Generic jobs with the highest cumulated exposure levels for more than 3 categories of exposure agent.

Generic Jobs	Exposure agents with the highest scores
Dismantling-decontaminating technician	Compounds derived from RPUf*
	Compounds derived from RPUm*
	Compounds derived from RPUs*
	TCE
	Fluorinated compounds
	Mercury Lead
	Refractive ceramic fibres
Driver at enriched materials chemistry unit	Compounds derived from NUf*
	Compounds derived from NUm*
	TCE
	Fluorinated compounds
	Heat
Mechanic at enriched materials chemistry unit	Compounds derived from NUf*
	Hydrazine and other fuels
	Welding fumes
	Wools
	Heat
Technician and operator at container maintenance shop	Compounds derived from RPUf*
	Compounds derived from RPUm*
	Compounds derived from RPUs*
	Fluorinated compounds
Physical-chemistry analysis technician at the plants' main laboratory	Potassium dichromate
	Mercury
	Nitrogenous compounds
	Silica gel, silica grains

^{*} Uranium compounds derived from natural (NU) and reprocessed uranium (RPU) were classified in terms of absorption types (f, m or s) according to (ICRP, 1994)

Table 5 Correlation between exposure to uranium compounds and other exposure agents. Values of Spearman's rho correlation coefficient (n=2709).

Exposure agents	Asbestos	Ceramic fibres	Chromate T	Crichloro-ethylene	Chlorine trifluoride	Mercury Lea	d Silica H	lydrazine	Chlorinated agents	Fluoride agents	Nitrogenous agents	Solvents	Welding fumes	Wools Heat
NUf ^{**}	0.61 *	0.29*	0.10*	0.72 *	0.40*	0.31* 0.25	5* 0.33*	0.24*	0.56 *	0.65 *	0.52 *	0.43*	0.25*	0.26* 0.66
NUm	0.38*	0.52 *	0.20*	0.38*	0.26*	0.53 * 0.16	5 [*] 0.40 [*]	0.19*	0.42*	0.55 *	0.59 *	0.48*	0.36*	0.47* 0.35
NUs	0.21*	0.45*	0.31*	0.27*	0.10*	0.40* 0.23	3 [*] 0.32 [*]	0.17*	0.30*	0.57 *	0.65 *	0.51 *	0.12*	0.24* 0.08
RPUf	0.03*	0.37*	0.34*	0.10*	-0.01	0.35* 0.16	5* 0.57	0.16*	0.26*	0.37*	0.40*	0.27*	0.28*	0.19* 0.03
RPUm	-0.08*	0.44*	0.36*	-0.05	-0.04	0.08* 0.23	3* 0.35*	0.14*	0.15*	0.40*	0.46*	0.23*	0.12*	0.17* 0.01
RPUs	0.10*	0.37*	0.35*	0.16*	0.11*	0.26* 0.27	7* 0.31*	0.32*	0.22*	0.40*	0.47*	0.34*	0.03*	0.20* 0.07

^{*}Two-tailed significance test p value <0.01.

**
Uranium compounds derived from natural (NU) and reprocessed uranium (RPU) were classified in terms of absorption types (f, m or s) Values of rho > 0.50 corresponding to a large correlation according to Cohen's criteria are bolded.